ENGINEERING CHANGE NOTICE

Date:	16.08.05		Job No.:				ADR Yes/No:	N	ADR Da	ite:		E611 #	40 00=	
Product No.: D117-1006							Created By: KJ Approv				n/	ECN #:	16- 625	
Produ	uct Name: Bubble Window						Checked By:	THE						
							1	· ·						
Distribution Reqd Resp Date				Initial / (YY/MM/DD)		Distribution	Distribution		Reqd	Resp		nitial / YY/MM/DD)		
Director of Operations			DM			4.	DQA / QA C	oord.		Υ	PS / ED	CK 10	.08.05	
			MP / MF	Am	NoC	805	QC Coordin			Υ	PD	W K	OB-D5	
Purchasing Manager / Purchasing Coord. N LL / CL				1		Customer S			Υ	SW/LM	A 16.	0805		
Production Engineering Coord. DD / JLM						Customer T	echnical Su	pport	Υ	MB/HS	26.			
Production Engineering Coord. N DL							Marketing			Υ	SL / WR		-08-24	
Custo	omer Order Processing	N	SL/BG				Dist. Manag	ement Coor	d.	Υ	HM ^e	MNI 14	·08·00	
	on for Change: FAA STC													
	Documents Affected: Release FAA STC: SR03784NY dated 16.08.02													
IF A	PPLICABLE: NCR:		PAR:			CAR:		CIR:				URF:		
PAPERWORK UPDATE X PARTS MUST COMPLY PREVIOUS PARTS SATISFACTORY											CTORY			
#	Quality Assurance	Action	S		Reqd	Resp		No	ites			Co	mplete	
1	Notify Previous Customers				N									
2	Notify Eurocopter France				N									
3	Notify Augusta Westland				N									
4	Manufacturing Licensing Agreement Upda	ite			N									
	I material and	4						21						
# 5	Required Documents/Drawings/Item ID's I		oviou (LIDE)		Reqd	Resp		No	tes			Co	mplete	
	Update Master Document List (MDL)	JIIGEI KI	eview (URF)		N N	\vdash	-							
7	Update Document Record (DR)				N									
8	Update Product Compatability Matrix				N									
9	Notify TC / FAA of Change (eg. ICA, 8110)-3)			N									
10														
"					Regd	Resp								
#	D	Document Control Actions							TOC					
4.4	1		\$			тоор		No	103			Co	mplete	
	Move / Update Electronic Files / Design Jo	ournal	S		N			No					10	
12	Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefi	ournal les)	S		N Y	KJ		No				Co.08	10	
12 13	Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F	ournal les) iles			N Y N	KJ		No				16.08	.05 4	
12 13 14	Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefi Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S	ournal les) iles STC app	lications)		N Y N Y	KJ		No				16.08	05 44	
12 13 14 15	Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF F	ournal les) iles STC app	lications)		N Y N	KJ		No				16.08,	05 4A 05 4A	
12 13 14 15 16	Move / Update Electronic Files / Design Jo Update Product Specification Files (Bluefi Update Approved/Preliminary Dwg PDF F Update Product Development Summary (Update QSI 021 (TC/FAA STC) and/or ST	ournal les) iles STC app	lications) oval List		N Y N Y	KJ KJ	#164	No				16.08	05 4A 05 4A	
12 13 14 15 16 17	Move / Update Electronic Files / Design Jupdate Product Specification Files (Bluefi Update Approved/Preliminary Dwg PDF F Update Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cel Create / Update Change Record Form / Its	ournal les) iles STC app C Appro rtificate I	lications) oval List Oatabase		N Y N Y Y	KJ KJ	#164	No				16.08,	05 4A 05 4A	
12 13 14 15 16 17 18 19	Move / Update Electronic Files / Design Jd Update Product Specification Files (Bluefi Update Approved/Preliminary Dwg PDF F Update Product Development Summary (S Update QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cel Create / Update Change Record Form / Itc Create / Update Packaging Process Plan	ournal les) iles STC app C Appro rtificate I em Card (PPP)	lications) oval List Database Database		N Y N Y Y Y N N	KJ KJ	#164	No				16.08,	05 4A 05 4A	
12 13 14 15 16 17 18 19 20	Move / Update Electronic Files / Design Jupdate Product Specification Files (Bluefi Update Approved/Preliminary Dwg PDF F Update Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or ST Create/Update Parts / STC Database Update / Verify Airworthiness Release Cel Create / Update Change Record Form / Itc Create / Update Packaging Process Plan Red Decals required on Packaging Process	purnal les) iles STC appr C Appr C Appr C Appr (PPP) ss Plan (lications) oval List Database Database PPP)?		Y N Y Y Y N N N	KJ KJ	#164	No				16.08,	05 4A 05 4A	
12 13 14 15 16 17 18 19 20 21	Move / Update Electronic Files / Design Journal of Product Specification Files (Bluefil Update Approved/Preliminary Dwg PDF Foundate Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or STC Create/Update Parts / STC Database Update / Verify Airworthiness Release Cel Create / Update Change Record Form / Itt Create / Update Packaging Process Plan Red Decals required on Packaging Procesupdate Controlled Supplier Documents (Compared Product State of Controlled State of Contro	purnal les) iles STC appro C Appro rtificate I em Card (PPP) ss Plan (lications) oval List Database Database PPP)?		N Y Y Y Y N N N N N N	KJ KJ KJ	#164	No				16.08 16.08, 16.08	05 HS 05 HS 05 HS	
12 13 14 15 16 17 18 19 20 21 22	Move / Update Electronic Files / Design Journal of the Controlled Supplier Product Specification Files (Bluefild Update Approved/Preliminary Dwg PDF Foundate Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or STC Create/Update Parts / STC Database Update / Verify Airworthiness Release Celeate / Update Change Record Form / Itt Create / Update Packaging Process Plan Red Decals required on Packaging Procesupdate Controlled Supplier Documents (Cupdate Grey Project Binder / Electronic Packaging Project Binder / Electronic Products (Cupdate Grey Project Binder / Electronic Products (Cupdate Controlled Supplier Documents (Cupdate Grey Project Binder / Electronic Products (Cupdate Controlled Supplier Documents (Cupdate Cupdate Cu	ournal les) iles STC appro C Appro rtificate I em Card (PPP) ss Plan (tpulse) E roject Fo	oval List Database Database PPP)? Database		N Y N Y Y N N N N N N Y	KJ KJ	#164	No				16.08,	05 HS 05 HS 05 HS	
12 13 14 15 16 17 18 19 20 21 22 23	Move / Update Electronic Files / Design Journal of the Controlled Supplier Product Specification Files (Bluefild Update Approved/Preliminary Dwg PDF Foundate Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or STC Create/Update Parts / STC Database Update / Verify Airworthiness Release Celeate / Update Change Record Form / Itt Create / Update Packaging Process Plan Red Decals required on Packaging Procesupdate Controlled Supplier Documents (Cupdate Grey Project Binder / Electronic Pupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DS	ournal les) illes STC appro C Appro rtificate I em Card (PPP) ss Plan (pulse) E roject Fo laster Bi	Database Database PPP)? Database Database	TC's\	N Y N Y Y N N N N N N N N N N N N N N N	KJ KJ KJ	#164	No				16.08 16.08, 16.08	05 HS 05 HS 05 HS	
12 13 14 15 16 17 18 19 20 21 22 23 24	Move / Update Electronic Files / Design Journal of the Controlled Supplier Product Specification Files (Bluefild Update Approved/Preliminary Dwg PDF Foundate Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or STC Create/Update Parts / STC Database Update / Verify Airworthiness Release Celeate / Update Change Record Form / Itt Create / Update Packaging Process Plan Red Decals required on Packaging Procesupdate Controlled Supplier Documents (Cupdate Grey Project Binder / Electronic Packaging Project Binder / Electronic Products (Cupdate Grey Project Binder / Electronic Products (Cupdate Controlled Supplier Documents (Cupdate Grey Project Binder / Electronic Products (Cupdate Controlled Supplier Documents (Cupdate Cupdate Cu	ournal les) illes STC appro C Appro rtificate I em Card (PPP) ss Plan (pulse) E roject Fo laster Bi	Database Database PPP)? Database Database	TC's)	N Y N Y Y N N N N N N Y	KJ KJ KJ	#164	No				16.08 16.08, 16.08	05 HS 05 HS 05 HS	
12 13 14 15 16 17 18 19 20 21 22 23 24 25	Move / Update Electronic Files / Design Journal of the Controlled Supplied Product Specification Files (Bluefild Update Approved/Preliminary Dwg PDF Foundate Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or STC Create/Update Parts / STC Database Update / Verify Airworthiness Release Celeate / Update Change Record Form / Itt Create / Update Packaging Process Plan Red Decals required on Packaging Procesupdate Controlled Supplier Documents (Qupdate Grey Project Binder / Electronic Pupdate D-Part / M-Drawing / DSI / DEO Mupdate "Royalty Paid to" attribute (Parts supplied Parts of the Controlled Supplied Parts of the Controlled Supplied Pocuments (Qupdate Grey Project Binder / Electronic Pupdate Telectronic Pupdate Telectronic Parts / M-Drawing / DSI / DEO Mupdate "Royalty Paid to" attribute (Parts supplied Parts)	ournal les) illes STC appro C Appro rtificate I em Card (PPP) ss Plan (pulse) E roject Fo laster Bi	Database Database PPP)? Database Database	TC's)	N Y N Y Y N N N N N N N N N N N N N N N	KJ KJ KJ	#164	No				16.08 16.08, 16.08	05 HS 05 HS 05 HS	
12 13 14 15 16 17 18 19 20 21 22 23 24 25	Move / Update Electronic Files / Design Journal of the Controlled Supplier Product Specification Files (Bluefild Update Approved/Preliminary Dwg PDF Foundate Product Development Summary (Supdate QSI 021 (TC/FAA STC) and/or STC Create/Update Parts / STC Database Update / Verify Airworthiness Release Celeate / Update Change Record Form / Itt Create / Update Packaging Process Plan Red Decals required on Packaging Procesupdate Controlled Supplier Documents (Cupdate Grey Project Binder / Electronic Pupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DEO Medical Supplier Documents (Cupdate D-Part / M-Drawing / DSI / DS	ournal les) iles STC appro C Appro rtificate I em Card (PPP) ss Plan (dpulse) E roject Fo laster Bi old unde	Database Database PPP)? Database Database	TC's)	N Y N Y Y N N N N N N N N N N N N N N N	KJ KJ KJ	#164	No				16.08 16.08, 16.08	05 HS 05 HS 05 HS	

H:\Forms\Engineering\approved online eng\ECNrevZ.xls